

CLAIM AMENDMENTS:**New status identifier for Claim 90**

90. (previously presented) A device for producing a printed useful part and a waste portion residue by punching printed cardboard, cardboard packaging, corrugated board, paper and similar substrates using a rotary punching process, the device comprising:
- a first rotating processing roller;
 - a second rotating processing roller, said second processing roller cooperating with said first processing roller to define a working gap between said first processing roller and said second processing roller;
 - tool parts disposed on at least one of said first processing roller and said second processing roller to process a useful part and a waste portion from the substrate by cooperating with at least one of said first processing roller and said second processing roller to punch out the substrate in said working gap ;
 - at least one gripper disposed on at least one of said first processing roller and said second processing roller, said at least one gripper effecting a register-controlled transport of the substrates as printed sheets; wherein a downstream gripper acting on the substrate fed from the first processing roller and the second processing roller is disposed at any one of a delivery roller, a transfer roller, or a downstream arm.